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OMB Control Number: 0694-0119 Expiration Date: 12/31/2016

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## DEFENSE INDUSTRIAL BASE ASSESSMENT: Bare Printed Circuit Board Manufacturers



## SCOPE OF ASSESSMENT

The U.S. Department of Commerce, Bureau of Industry and Security (BIS), Office of Technology Evaluation, in coordination with the United States Navy, Naval Surface Warfare Center, Crane Division (NSWC Crane) is conducting an assessment of the U.S. industrial base for manufacturing bare printed circuit board products. The primary goal of this study is to assist the U.S. defense community in understanding the health and competitiveness of organizations manufacturing bare printed circuit boards for commercial and U.S. Government applications at facilities located in the United States.

The Secretary of the Navy is the Department of Defense (DOD) Defense Executive Agent for printed circuit board technology. NSWC Crane is the DOD Executive Agent technical lead for printed circuit board and interconnect technology. NSWC Crane provides acquisition engineering, in-service engineering, and technical support for sensors, electronics, electronic warfare, and special warfare weapons.

## RESPONSE TO THIS SURVEY IS REQUIRED BY LAW

A response to this survey is required by law (50 U.S.C. App. Sec. 4555). Failure to respond can result in a maximum fine of \$10,000, imprisonment of up to one year, or both. Information furnished herewith is deemed confidential and will not be published or disclosed except in accordance with Section 705 of the Defense Production Act of 1950, as amended (50 U.S.C App. Sec. 4555). Section 705 prohibits the publication or disclosure of this information unless the President determines that its withholding is contrary to the national defense. Information will not be shared with any non-government entity, other than in aggregate form. The information will be protected pursuant to the appropriate exemptions from disclosure under the Freedom of Information Act (FOIA), should it be the subject of a FOIA request.

Not withstanding any other provision of law, no person is required to respond to nor shall a person be subject to a penalty for failure to comply with a collection of information subject to the requirements of the Paperwork Reduction Act unless that collection of information displays a currently valid OMB Control Number.

## **BURDEN ESTIMATE AND REQUEST FOR COMMENT**

Public reporting burden for this collection of information is estimated to average 13 hours per response, including the time for reviewing instructions, searching existing data sources, gathering and maintaining the data needed, and completing and reviewing the collection of information. Send comments regarding this burden estimate or any other aspect of this collection of information to BIS Information Collection Officer, Room 6883, Bureau of Industry and Security, U.S. Department of Commerce, Washington, D.C. 20230, and to the Office of Management and Budget, Paperwork Reduction Project (OMB Control No. 0694-0119), Washington, D.C. 20503.

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**Previous Page** Return to Table of Contents Next Page **Section I: General Instructions** Your facility is required to complete this bare printed circuit board survey using an Excel template, which can be downloaded from the BIS website: http://bis.doc.gov/printedcircuitboards. If you are not able to download the survey document, at your request BIS staff will e-mail the Excel survey template directly to you. For your convenience, a PDF version of the survey containing required drop-down content is available on the BIS website to aid internal data collection. DO NOT SUBMIT the PDF version of the survey as your response to BIS. Should this occur, your facility will be required to resubmit the survey in the requested Excel format. Respond to every question. Surveys that are not fully completed will be returned for completion. Use the comment boxes to provide any information to supplement responses provided in the survey form. Make sure to record a complete answer in the cell provided, even if the cell does not appear to expand to fit all the information. DO NOT CUT AND PASTE RESPONSES WITHIN THIS SURVEY. Survey inputs should be completed by typing in responses or through use of a drop-down menu. The use of cut and paste can corrupt the survey template. If your survey response is corrupted as a result of cut and paste responses, a new survey will be sent to your organization for immediate completion. C. Do not disclose any Classified Information in this survey form. Estimates may be furnished in select instances but in sections that do not explicitly allow estimates you must contact BIS survey support staff before including estimates. Upon completion of the survey, final review, and certification on the final page, transmit the survey via e-mail to: printedcircuitboards@bis.doc.gov. To arrange for the completed survey to be delivered on CD-ROM or DVD disc by private carrier, contact BIS survey staff. Questions related to this Excel survey should be directed to: printedcircuitboards@bis.doc.gov. F. E-mail is the preferred method of contact. You may also speak with a member of the BIS survey support staff by calling 202-482-6339. For questions related to the overall scope of this Defense Industrial Base assessment, contact: Brad Botwin, Director, Industrial Studies Office of Technology Evaluation, Room 1093 U.S. Department of Commerce 1401 Constitution Avenue, NW Washington, DC 20230 DO NOT submit completed surveys to Mr. Botwin's postal or e-mail address; all surveys must be submitted electronically to printedcircuitboards@bis.doc.gov. BUSINESS CONFIDENTIAL - Per Section 705(d) of the Defense Production Act

Previous Page Section II: Definitions	Return to Table of Contents Next Page
Term Applied Research	Definition  Systematic study to gain knowledge or understanding necessary to determine the means by which a recognized and specific need may be met. This activity includes work leading to the production of useful materials, devices, and systems or methods, including design, development, and improvement of prototypes and new processes.
Authorizing Official	Executive officer or other representative of the corporation, division, business unit and/or facility who has the authority to execute this survey on behalf of the designated facility.
Bare Printed Circuit Board	A completed, tested circuit board ready to be populated with components to create a working system.
Basic Research	Systematic, scientific study directed toward greater knowledge or understanding of the fundamental aspects of phenomena and of observable facts.
Board Thickness	The overall thickness of the base material, all conductive material deposited thereon, and solder mask.
Commercial and Government Entity (CAGE) Code	Commercial and Government Entity (CAGE) Code identifies companies doing or wishing to do business with the U.S. Federal Government. The code is used to support mechanized government systems and provides a standardized method of identifying a given facility at a specific location. Find CAGE codes at <a href="https://cage.dla.mil/search/begin_search.aspx">https://cage.dla.mil/search/begin_search.aspx</a> .
Commercially Sensitive Information (CSI)	Privileged or proprietary information which, if compromised through alteration, corruption, loss, misuse, or unauthorized disclosure, could cause serious harm to the organization owning it.
Customer	Any organization (external or internal entity) for which your company manufactures bare circuit board products.
Data Universal Numbering System (DUNS)	A nine-digit numbering system that uniquely identifies an individual business. Find DUNS numbers at <a href="http://fedgov.dnb.com/webform">http://fedgov.dnb.com/webform</a> .
Export Controls	Regulations administered by the Bureau of Industry and Security (BIS), U.S. Department of Commerce governing the export of dual-use technologies; 2) International Traffic in Arms Regulations (ITAR) administered by the U.S. Department of State governing products and services provided specifically for defense applications.
External Cloud Service Provider	A service model in which a company employs an external third-party service provider to maintain, manage, and back up business data at a remote location away from the company's operating facilities. The use of shared third-party storage infrastructure by businesses can reduce capital, operations, storage, and security requirements, significantly lowering costs. Data is transmitted between the company and the cloud service provider via networks as needed.
External Data Storage Provider	A business that provides external data storage services to your company for data that is not currently held in your company's main data network work systems.
Flex	A flexible circuit board with printed circuitry on flexible base material consisting of one or more layers.
Full Time Equivalent (FTE) Employees	Employees who work for 40 hours in a normal work week. Convert part-time employees into "full time equivalents" by taking their work hours as a fraction of 40 hours.
Microvia	A conductive hole with a diameter of 0.005" or less that connects layers of a multi-layer printed circuit board. Microvias are used in blind and buried vias, but not for through-the-board connections. The term is often used to refer to any small geometry connection holes created by laser drilling.
North American Industry Classification System (NAICS) Code	North American Industry Classification System (NAICS) codes identify the category of product(s) or service(s) provided by an organization. Find NAICS codes at <a href="http://www.census.gov/epcd/www/naics.html">http://www.census.gov/epcd/www/naics.html</a>
Planarization	Planarization is a mechanical sanding/polishing process to create a flat or planar surface across copper conductor on circuit boards.
Pre-Preg	A sheet of base dielectric laminate incorporating reinforcing material (typically glass fabric/mat, or aramid fabric/mat) impregnated with a resin cured to an intermediate stage (i.e. B-stage resin) where it is not fully cured.
Product/Process Development	Conceptualization and development of a product prior to the production of the product for customers.
Qualified Manufacturers' List (QML)	A list of manufacturers who have had their products examined and tested and who have satisfied all applicable U.S. Department of Defense qualification requirements for that product.
Qualified Products List (QPL)	A list of products, or family of products, that have met the qualification requirements set forth in the applicable specification, including appropriate product identification, tests or qualification reference, and the name and plant address of the manufacturer and authorized distributor.
Rigid	A rigid circuit board composed of resin and reinforcing material such as fiberglass that contains an electric conductor in a defined path to connect with devices and terminal connectors.
Rigid-Flex	One or more rigid circuit boards connected by a flexible circuit board.
Service	An intangible product (contrasted to a good, which is a tangible product). Services typically cannot be stored or transported, are instantly perishable, and come into existence at the time they are bought and consumed.
Single Source	An organization that is designated as the only accepted source for the supply of parts, components, materials, or services, even though other sources with equivalent technical know-how and production capability may exist.
Sole Source	An organization that is the only source for the supply of parts, components, materials, or services. No alternative U.S. or non-U.S. based suppliers exist other than the current supplier.
Supplier	An entity from which your facility obtains inputs. A supplier may be another firm with which you have a contractual relationship, or it may be another facility owned by the same parent organization. The inputs may be goods or services.
United States	The "United States" or "U.S." includes the 50 states, Puerto Rico, the District of Columbia, the island of Guam, the Trust Territories, and the U.S. Virgin Islands.
Via	A plated feed-through hole that is used to route a trace vertically in the board from one layer to another. Vias are not used as connecting devices for component leads or for anchoring reinforcing material.
Via Structure	A description of vias (including microvias) incorporated in a multilayer circuit board product.
BUSII	NESS CONFIDENTIAL - Per Section 705(d) of the Defense Production Act

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Sec	tion III: Respondent Profile			C	Corporation
A.	Select the description that best identifies your organization:			N	Jorporalic Ion-Profit Iniversity
0		Design Capability	Manufacture Capability		JSG Agei Other
B.	What capabilities does this facility have related to the production of bare printed circuit boards?				
pro orga	our organization has multiple facilities in the United States that manufacture bare printed circuit boards vide separate survey responses for each facility. Indicate at right the description that best describes you anization's circuit board manufacturing structure.	•			
2. C	organization has a single facility, which is located in the U.S. organization has multiple facilities, but only one bare circuit board manufacturing facility in the U.S. organization has multiple facilities in the U.S. with bare circuit board manufacturing capabilities.				
•	our organization does not manufacture bare printed circuit boards in the U.S., contact BIS survey staff tedcircuitboards@bis.doc.gov.	at			
	BUSINESS CONFIDENTIAL - Per Section 705(d) of the Defense Pro	oduction Act			

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Sec	tion 1a: Organization Information				
	Provide the following information for this f	acility.			
	Facility/Organization Name				
	Street Address				
	City				
A.	State				
	Zip Code				
	Website				
	Phone Number				
	Primary CAGE Code				
	Provide the following information for your	parent organization(s), if ap	plicable. If not applicable, insert "NA" i	n the Parent Name box.	
	3	3 (7/1	Parent Orga		
	Parent Name		Falent Organ	IIIZation	
	Street Address				
В.	City				
	State/Province				
	Country				
	Postal Code/Zip Code				
	Parent Primary CAGE Code				
			If your organization	is publicly traded, identify its stock ticker	
C.	Is your organization publicly traded or private	rately held?	symbol.	o pasier, adda, racining no clock licher	
	Point of Contact regarding this survey:				
D.	Name	Title	Phone Number	E-mail Address	State
	Commonto				
	Comments:				
	·				
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	vious Page		Re	eturn to Table of Contents			Next Page
Sec	tion 1b: Organization Informatio						
	Identify and rank in descending or parent companies and others):	rder all entities tha	at directly or indire	ctly own or have beneficial owner	rship of five percent or	more of your organiz	zation (including
	Entity Name		Percent of Company Held	Street Address	City	State/Region	Country
A.							
		··· · · · · · · · · · · · · · · · · ·	1.6.10				
	Please provide the following ident	ification codes (se	ee definitions), as	applicable, to this facility.			
	Data Universal Numbering System (DUNS) Code(s)			NAICS (6-digit) (	Code(s)		
	System (DUNS) Code(s)						
B.							
	Find DUNS numbers at: http://fedgov.dnb.com/webform			Find NAICS coon http://www.census.gov/epo			
	nttp://icagov.anb.com/webiom			<u>πτρ.//www.cerisus.gov/epc</u>	cu/www/flaics.fittii		
	Indicate if your organization qualif	ies as any of the t	following types of	business:		_	
	1 A small business enterprise (as	s defined by the S	small Business Ac	lministration)			
C.	2 8(a) Firm (as defined by the Sr 3 A historically underutilized bus	mall Business Adr	ninistration)				
	4 A minority-owned business	11000 20110 (11002	20110)				
	<ul><li>5 A woman-owned business</li><li>6 A veteran-owned or service-dis</li></ul>	sabled veteran-ow	ned business			_	
	Comments:						
		BUSIN	ESS CONFIDEN	TIAL - Per Section 705(d) of the	Defense Production	Act	
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Sec	tion 1c: Organization Information (continued)				
۸	Estimate the percentage of this facility's bare printed circuit bo	oard sales attributab	ole to COMMERC	IAL end uses:	
A.	Estimate the percentage of this facility's bare printed circuit bo	oard sales attributab	ole to DEFENSE e	end uses:	
	C	Commercial Market	Segments		
	From the list below, estimate the percentage of this facility's b	are circuit board sa	les attributable to	each COMMERCIAL end use.	
	Commercial End Use	% of Bare Circuit Board Sales		Commercial End Use	% of Bare Circuit Board Sales
	Aerospace		Industrial Electro	onics	
B.	Automotive		Medical/Healthca	are	
	Communications		Marine (surface	and underwater)	
	Computers/Business Equipment		Space		
	Consumer Goods		Other	(specify here)	
		Defense Market S	Segments		
	From the list below, estimate the percentage of this facility's b	are circuit board sa	les attributable to	each DEFENSE end use.	
	Defense End Use	% of Bare Circuit Board Sales		Defense End Use	% of Bare Circuit Board Sales
C.	Aerospace		Missiles		
0.	Command, Control, Communications, Computers, Intelligence, Surveillance and Reconnaissance (C4ISR)		Marine (surface	and underwater)	
	Electronics		Space		
	Ground Vehicles		Other	(specify here)	
	Comments:				
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Se	ection 2: Mergers, Acquisi	tions, Divestitures, and Jo	nt Ventures						
			Mer	gers, Acquis	sitions, Div	estitures			
	How many mergers, acqu	isitions, and divestitures has	your organization had since 2012?	?					
	Identify and describe your	organization's five most rec	ent mergers, acquisitions, and dive	estitures, if app	plicable.				
Α.	Organization Na	Type of Activi	Country	Year		Primary Objective		Explain	
	1.					K		to government contracts to intellectual property	
	2.							ptcy restructuring/litigation	
	3.							n customer base p new capabilities	
	4.							me market entry barrier/Geopolitical concerns	
	5.							ccess/coordination	
				Joint '	Ventures		Reduce		
							Tax-rel	ated Integration	
	How many joint ventures	does your organization curre	ntly participate in?					bjective/purpose (Explain)	
			nships, including public/private R&	D partnership	s. Be sure	to explain the joint venture	e's purp	ose (e.g. patent licensing, co-produ	ction, product
	integration, after-market s	upport, etc.):			1				
	Organization/Entity	/ Name	Country	Year Initiated	Prim	ary Purpose of Relationsh	ip	Explain	
	1.						Access	to financial resources	
	2.					1/	Access	to suppliers	
	3.							to technological resources	
В.	4.							n of new technologies ed access to foreign markets	
Б.	5.							ed access to U.S. markets	
	6.						Produc	t improvements	
	7.							ed costs	
	8.						Risk sh	ed lead times	
	9.							/improved technology or skills	
	10.						Other of	bjective/purpose (Explain)	
	11.							T	)
	12.								
	13.								
	14.								
	15.								
	Comments:	'		•					
			BUSINESS CONFIDENTIAL	Per Sectio	n 705(d) of	the Defense Production	Act		

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Section 3a: Cust	omers									B
Select the pri	mary method this facility uses to fi	nd business op	pportunities with the U	.S. Government:						Prime contractors Federal web site DOD Queries
Explain:										Word of Mouth Other
Since 2012 h	as this facility rejected business of	portunities du	•							
0: ::1			-Yes/N	0-			Explain			
	panel production run too small									
	der frequency									
	ollar value of job ollar value of recurring business op	nortunity								
Complexity of		porturity								
Customer cre	•									
	ork not needed									
Other criteria										
	acility's top 5 U.S. and top 5 non-U ther business units/divisions within					immediate en	itity to which	you sell your p	roducts/services	. Customers
			То	p U.SBased Cu	stomers					
	Customer Name		Type of Cu	stomer	Primary End U	Jse	Custor	ner City	Customer	State
1.					K					
2.		Commercial								
3. <b>4</b> .		Government D Government N				<del>\</del>				
5.		Defense	011			$\overline{}$				
0.		University/Non	-Profit Top N	lon-U.SBased	Customers					
	Customer Name	Other	Type of Cu	stomer	Primary End U	Jse	Custor	ner City	Customer	Country
1.						Aerospace				
2.						Automotive C4ISR				
3.						Communications				
4.						Computers/Busine				
5.						Consumer Goods				
Comments:						Electronics Ground Vehicles				
						Industrial Electron Marine (surface a				
		BUSINE	SS CONFIDENTIAL	- Per Section 70	5(d) of the Defense Pro	Medical/Healthcar				
						Missiles				
						Space Other				

		S Page 3b: Competitor	rs			<u>Re</u>	turn to Table of Co	ontents		Next Page
				ate whether	bare circ	uit board manufact	urers located insid	e the U.S. or outside the	U.S. possess the competitive adv	vantage.
		Fac	tor	Locatio Advar				Explain		
		or Costs		7						
	Env	rironmental Com	pliance Costs	,						
		erial Costs								
		ipment Costs		_						
	Buil	ding Space Cos	ts		U.S.					
		O Costs			Non-U.S.					
Α.	Sup	ply of Skilled Wo	orkers		None Unknown					
ļ · · ·		ort Controls		L	OTIKITOWIT					
		erall Finished Bo	ard Price							
	Qua	ality								
		formance								
		d Time								
		luced Process V	ariability							
		luced Cost								
	Safe	ety Requirement	ts							
		eased Yield								
	Oth		specify here)							
	Oth	er (s	specify here)							
	ladi					Top	U.S. Competitor		heir primary competitive attribute.	
		Compe	etitor Name	Sta	te	Primary Compe	etitive Attribute		Explain	
	1						7			
	2						Price Quality			
	3						Delivery Time Reliability			
	4						Financing Range of Capabilities Receipt of Government			
							Subsidies			
B.	5						Other			
						Top N	lon-U.S. Competi	tors		
		Compe	titor Name	Cour	ntrv	Primary Compe		<u></u>	Explain	
	1				- 1					
	2									
	3									
	4									
	5									
		mments:								
	COI	millonis.								
				BUSINE	SS CON	IFIDENTIAL - Per	Section 705(d) of	the Defense Production	n Act	

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Section	n 4a: Participation in USG Programs	5	USG Age	ency Support							
	Identify the USG agencies supported	by this facility since	2012. If you support an agence	ey not already listed, indicate wh	ich agency ir	the "Oth	er" box.				
	U.S. Air Force	K	Department of Homeland Se (DHS)	ecurity	Other	(selec	t from dropdown)				
	U.S. Army	Direct	National Aeronautics & Spa Administration (NASA)	се	Other	(selec	t from dropdown)				
A.	U.S. Navy	Indirect Both None	National Oceanic & Atmosp Administration (NOAA)	heric	Other	(selec	t from dropdown)				
	U.S. Marine Corps	Unknown	Department of Energy (DOE	≣)	Other	(:	specify here)				
	U.S. Intelligence Community (such as CIA, NGA, NRO, NSA)		Missile Defense Agency (M	DA)	Other	(:	specify here)				
	USG Program Identification										
	Estimate the total number of USG pro	ograms this facility ha	as directly or indirectly supporte	ed since 2012.							
B.	Identify the USG programs this facility	y has supported sinc	ee 2012, and indicate which typ	es of bare circuit boards this fac	ility has man	ufactured	for each program.				
	USG Program Nar	me	U.S. Govern	nment Agency	Bar Rigio		Board Type Supporting Flex	USG Program Rigid-Flex			
1			<del></del>			-		rugia i lox			
2			<del></del>	S. Air Force							
3				S. Army							
4				S. Navy S. Marine Corps			Yes				
5				S. Intelligence Community (such as CIA, NG	A, NRO, NSA)	-	No				
6 7			I	HS - Department of Homeland Security							
8				ASA - National Aeronautics & Space Adminis DAA - National Oceanic & Atmospheric Admi							
9				DE - Department of Energy	oudion						
10				DA - Missile Defense Agency							
11			I	ARPA - Defense Advanced Research Project SDA - Department of Agriculture	s Agency						
12				DC - Department of Commerce			·	·			
13			H	HS - Department of Health and Human Service	ces						
14			I	ate Department stice Department							
15				ansportation Department							
16				PA - Environmental Protection Agency							
17 18			I	CC - Federal Communications Commission							
19				RC - Nuclear Regulatory Commission A - Department of Veterans Avvairs							
20				hite House							
	Comments:		Ot	her							
		BUSINE	SS CONFIDENTIAL - Per Sec	tion 705(d) of the Defense Pro	duction Act	<u> </u>					

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Sec	ction 4b: l	JSG Interactions			
٥	Does this	s facility consider itself dependent on U.S. Government programs	for its continued viabil	ty?	Yes No
A.		ility's bare circuit board manufacturing supports USG programs, v grated with, or separate from, its commercial manufacturing lines	•	rectly, are the associate	ed manufacturing  Integrated Separate Not Applicable
		I mpacts that a sudden change in direct and/or indirect U.S. Gover tion and provide an explanation where applicable.	nment defense deman	d for electronic product	ss containing bare circuit boards would likely have on your
		Business Operation	Impact of sudden DECREASE in USG Defense Demand	Impact of sudden INCREASE in USG Defense Demand	Explanation
	Capital E	xpenditures		7	
	Research	n & Development Expenditures			
		tion in USG Contracts	Increas No Cha		
В.	Product/	Service Costs	Decrea Not Ap	se plicable	
		tion Viability/Solvency			
	Personne	el with Key Skills			
		of Product/Service Lines			
		f Non-U.S. Customers			
		Key Production Equipment			
		nt of Operations to Non-U.S. Locations			
	Other	(specify here)			
	Other	(specify here)			
Co	mments:				
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 	ion 5a: Manufacturing Capabilities Identify the types of bare circuit boards that t	hie facility is curren							
F		ins racility is currer	ntly capable of m	nanufacturing:					
F						Tin-	Lead	Lead-	Free
	Rigid Conventional Board (single-sided or do	uble-sided)					<del></del>	7	
	Rigid Multilayer Board	,							
	Rigid High Speed Boards						Yes No	Yes	
Ī	Rigid High Frequency Boards					L		No	
	Rigid Microwave Boards								
F	Flexible Conventional Board (single-sided or	double-sided)							
	Flexible Multilayer Board								
F	Flexible High Speed Boards			Less than 0.001"	]				
-	Flexible High Frequency Boards		0.001"						
-	Flexible Microwave Boards			0.002" 0.003"					
-	Rigid-Flex Hybrid Boards			0.004"					
	Integrated Circuit Package Substrates	1		0.005" More than 0.005"					
	What is the minimum inner layer (core) thickr board components that this facility can produ		<del>-</del>		What is the max can achieve?	imum bare circuit	board thickness	that this facility	<del></del>
ı	Does this facility manufacture printed electron	nics (PE)?	<u> </u>					rates such as plastic, p	
C.	If yes, identify the PE business activities t	s in:	۸	Explain:					
	If yes, identify the PE business sectors the	is facility supports:		R&D Only Limited Production Full Production	Explain:				
ſ	For each type of bare circuit board layer lister	d below, identify th	nis facility's stand	Other (explain) dard and minimul	n trace widths, b	ased on specified	I copper conducto	r weights:	
					Trace Widt	h (in inches)			
D.		0.25 oz copper	0.5 oz copper	1 oz copper	2 oz copper	3-5 oz copper	6-10 oz copper	10+ oz copper	
ſ	External Layer: Standard	$\vdash$							
ſ	External Layer: Minimum								Less than 0.001"
I	Internal Layer: Standard								0.001"
-	Internal Layer: Minimum								0.002"
ı	For each type of bare circuit board layer lister	d below, identify th	nis facility's stand	dard and minimur	m space widths, I	pased on specifie	d copper conduct	or weights:	0.003 0.004" 0.005"
					Space Widt	h (in inches)			More than 0.005"
Е.		0.25 oz copper	0.5 oz copper	1 oz copper	2 oz copper	3-5 oz copper	6-10 oz copper	10+ oz copper	
F	External Layer: Standard	$\vdash$							
	External Layer: Minimum								
I	Internal Layer: Standard								
l	Internal Layer: Minimum								
	Comments:	-							

		Neturn to Table	of Contents				Next Pag	
Section 5b: Manufacturing Capabilities (cont	tinued)							
Identify the bare circuit board manufacturin	g processes that the	his facility is capa	able of employing	:				
Process		Capable of Using	Currently Use		Process	Capable of Using	Currently Use	
Photo imaging				Thermal mana	gement structures			
Direct imaging				Automated ele	ctroless copper plating			
Screen printing		Yes		Automated ele	ctrolytic copper plating			
Controlled drilling/milling		No No		Direct metalliz	ation plating			
Laser ablation		Not Applicable		Hot air solder	level tin-lead			
Fully additive plating				Hot air solder	level lead-free			
Z-axis interconnect technology				LPI solder mas	sk			
Embedded devices (e.g. resistors, capacito	ors, etc.)			Dry film solder	mask			
Opto-electronic structures				Other	(specify here)			
Identify this facility's maximum capability fo	or each of the follow	ving bare circuit b	oard production	factors:				
Factor	Maximum per Board		Explanation					
B. Circuit layers								
Sequential laminations								
Impedance structures								
Stacked micro vias								
Staggered micro vias								
Identify where the bare circuit board via fill	and planarization i	manufacturing ac	tivities are perfor	med for this fac	ility:			
	-Yes/No-	Process	s Method		Explanation			
This facility					·			
C. Other company-owned U.S. facilities	7		Manual					
Other company-owned non-U.S. facilities	Yes		Automatic					
Contractor-operated U.S. facilities	No Not Applicable		Both Neither					
Contractor-operated non-U.S. facilities			Not Applicable					
Identify which of following processes associ	ciated with via struc	ctures this facility	is capable of per	forming:				
Via Formation	-Yes/No-	Via Fo	ormation	-Yes/No-	Drilling Process	5	Maximum aspect ratio	
Etchback		Plasma etch			Laser-formed micro via		$\leftarrow$	
Chemical smear removal		Laser via format	tion		Mechanically drilled via: through-l	ooard	Under 0.5:	
Micro-via solid copper fill		Nonconductive	via fill		Mechanically drilled via: controlled	d-depth	0.5:1 0.75:1	
			<u> </u>					
Comments:							1:1 Over 1:1	

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Sec		nufacturing Stand					
	Identify the	standards that this	facility currently employs	and indicate wheth	er you have a formal ce	ertification or apply the standards informally.	
		Standard	Use			Explain	
	MIL-PRF 5	5110					
	MIL-PRF 5	0884	,,,	<b>_</b>			
	MIL-PRF 3	1032	Formal Certification	on			
	ISO 9001		Not Used				
	AS 9100						
	NADCAP						
Α.	IPC 1071						
Λ.	IPC 6011						
	IPC 6012						
	IPC 6013						
	IPC 6015						
	IPC 6016						
	IPC 6017						
	IPC 6018						
	Other	(specify here)					
	Other	(specify here)					
В.	Does this fa	acility have an activ	e technical review board	?			
C.			t board inspection metho ducts meet performance		C=0 Sampling	Are first article inspection capabilities at this facility compliant with AS 9102?	
	Explain:				100% Inspection Other		
	Identify the		· · · · · · · · · · · · · · · · · · ·		performance and adhe	erence to operational requirements.	
		Testing	g Form	-Yes/No-		Testing Form	-Yes/No-
	Flying Prob				Impedance Testing wi		
D.	Bed-of-Nai				Interconnect Stress Te	<u> </u>	
		50 Volts DC, 100 Me			Highly Accelerated Str	<u> </u>	
		10 Volts DC, 10 Oh			Highly Accelerated Life	• ,	
		d points, no phase t			Highly Accelerated Th		
E.	Does this fa	acility use Statistica nd associated bare	I Process Control with Tr circuit board production	rueChem or equivale processes?	ent software specifically	to control and automate the management of chemistries,	
	Does this fa	acility employ Mater	rial Requirements Plannii	ng (MRP) software i	n the operation of its ba	re circuit board manufacturing facilities in the U.S.?	
C	Comments:						
		<u> </u>					
I			BUSINESS	CONFIDENTIAL - F	er Section 705(d) of the	he Defense Production Act	

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Sect	ion 5d: Manufacturing Pro	oduction &	Capacity									
	For each of the years 2012 manufactured:	-2015, estim	nate the averag	e weekly number	r of inner layers (	(cores) and con	pleted circuit b	oard panels that the	his facility			
	Inner Layer (Core):											
	A sheet of copper clad of Panel:	lielectric witl	n one or both si	des bearing circu	uit patterns.							
Α.	(1) a double-sided or sin	gle-sided rig	id structure (do	uble-sided or sin	gle-sided panel)	or						
	(2) two or more inner cor	es laminate	d together form	ing a multilayere	d, rigid structure	(multilayer pan	el).					
						2012	2013	2014	2015			
	Average Weekly Inner Laye	ers (Cores) I	Manufactured									
	Average Weekly Panels Ma	anufactured										
	Identify the bare circuit boa	rd panel size	es that this facil	ity can produce	with its current m	nanufacturing ed	quipment:					
Panel Size: 24x36 24x30 21x24 18x24 12x24 12x18 9x12 C												
B. Capability:												
Explain: Yes No												
								Inner Layers	Danala			
C.	Estimate the 2015 rated we	ekly manufa	acturing capacit	y of this facility in	n units:			(Cores)	Panels			
	How many 8-hour production	on shifts doe	s this facility ty	pically operate p	er day?							
	How many 8-hour production	on shifts per	day COULD th	is facility operate	practically?							
_	How many 8-hour front-end	l engineerin	g shifts does th	s facility typically	operate per day	y?						
D.	How many 8-hour front-end	l engineerin	g shifts per day	COULD this faci	ility operate prac	tically?						
			, ,		, , , ,							
	Explain:											
	Estimate this facility's avera	age manufag	cturing utilizatio	n rate for each o	f the vears 2012-	-2015, as a per	centage of proc	duction possible ur	nder a 7 dav-			
	per-week, 24-hour-per-day		3		, ,		3 ,		,			
		'										
_	Note: a 100% utilization rat	e equals full	operation with	no downtime be	yond that necess	sary for mainter	ance					
E.						2012	2013	2014	2015			
	Examples: Assuming little mainte	nance downtim	ne, one 8-hour shift	, 5 days per week is	approximately 25%	2012	2013	2014	2015			
	capacity utilization; two 8-hour sh	ifts, 7 days per	week is approxima	ately 65% capacity u	tilization.							
	Estimate how many weeks	it would take	e to raise this fa	cility's productio	n from current le	vels to 100% ca	apacity utilization	on:				
	If this facility already operates at	100% capacity	utilization, respond	d with a "0".								
F.	Estimate how many weeks	it would take	e to raise this fa	cility's productio	n from current le	vels to 150% of	your current ca	apacity				
г.	utilization:											
	Explain:											
	Ехріаііі.											
	Identify which of the factors	below wou	ld limit this facil	ty's ability to rais	e its bare circuit	board manufac	turing utilization	n rate to 100% (ma	aximum			
	current capacity) and to 15	0% (50% ind	crease from cur	rent maximum ca	apacity) to meet	a surge in dema	and.					
	Fac	ctor			nario:		Expl	anation				
				100%	150%		Елрі	anation				
	1 Amount of equipment											
G.	2 Availability of equipme	nt										
	3 Manufacturing space											
	4 Availability or cost of w	orkforce										
	5 Quality control											
	6 Availability of input ma											
	7 Other (specify in expla	nation)										
	Comments:											
		DUCINE	SE CONFIDENT	TIAL Dov Coot!	on 70E(d) of the	Defense Pro-	Luction Act					
		ROSINE	SO CONFIDEN	HAL - Per Secti	on 705(d) of the	Detense Prod	uction Act					

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Sect		5e: Manufacturing Production & Capacity (con		dest Press Press	. ( t				
	How	does this facility anticipate the range of bare circu	uit board pro		iufactures will ch	nange by 2020?			
		Board Type		Anticipated Change			Explain		
	Rigi	d Conventional Board (single-sided or double-side	ed)	_					
	Rigi	d Multilayer Board		'\					
	Rigi	d High Speed Boards		Increase					
A.	Rigi	d High Frequency Boards		No Change Decrease					
Α.	Rigi	d Microwave Boards		Not Applicable					
	Flex	ible Conventional Board (single-sided or double-si	ided)						
	Flex	ible Multilayer Board							
	Flex	ible High Speed Boards							
	Flex	ible High Frequency Boards							
	Flex	ible Microwave Boards							
	Rigi	d-Flex Hybrid Boards							
		grated Circuit Package Substrates							
	How	does this facility anticipate it's front-end engineer	ing processi	ng capabilities w	ill change by 20	20?			
				Anticipated			Fundain		
B.		End Use		Change	Increase	1	Explain		
	Con	nmercial		$\overline{}$	No Change				
	Defense				Decrease  Not Applicable				
	1	Does this facility have its own staff on site to perfo	orm front-end	d engineering fo		bare circuit boa	rds?		
	2 Does this facility perform front-end engineering for manufacturing bare circuit boards as a service to other companies that may have bare circuit boards manufactured elsewhere?								
		Does this facility outsource any front-end enginee	ering for bare	circuit board pr	oducts manufac	tured at this faci	lity?		
C.		If yes, does your company notify customers in	advance tha	at it outsources f	ront-end engine	ering for manufa	acturing bare circuit boards?		
C.	3	If this facility outsources front-end engineering outsourced:	for bare circ	cuit board produc	cts, indicate the	country or coun	tries (including the United State	s) to which this se	rvice is
	J	End Use		-Yes/No-	Cour	ntry 1	Country 2	Coun	try 3
		Commercial							
		Defense							
	Iden	tify the three biggest factors causing production be	ottlenecks at	t this facility.					
	1	K	Drilling	al inspection (AOI)	Explain:				
D.	2		Electroless platin Electrolytic platin Electrical test		Explain:				
	3		Etching Front end engine Inner layer pretre		Explain:				
		Comments:	Imaging Lamination Other						
		L		ENTIAL - Per S	l ection 705(d) o	f the Defense F	Production Act		

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Sec	tion	6b: Materials	& Equipment (continued)								
	1		were no longer able to purchase circuit board laminate from your current suppliers, for how many weeks tinue normal operations?								
	2	How many we	eeks would it take this facility to obtain material from a new supplier of laminate?								
Α.	3		uction in the number of companies in the U.S. that manufacture circuit board laminates and other circuit board.	d-related materials							
Explain:											
	4		t are you that this facility could obtain on a timely basis the material necessary to rapidly ramp up bare production in the event of a national emergency?		hat confident						
	_	Explain:		Not con Would r	fident not be able to						
		ich statement uit boards?	pest describes this facility's general method for maintaining inventory levels of laminate and related materials	required for the produ	uction of						
В.			Minimize on-hand inventory of circuit board production materials.  Maintain extra inventory as a buffer against unexpected delays in material shipments and unanticipations.	ated new production orde	ers.						
		Explain:									
	Doe	es this facility (	ise either of the following practices for assuring the availability of circuit board-related materials?								
C.	1	On-site stock	ng agreements through which distributors/manufacturers keep a quantity of materials at this facility.								
0.	2	Local stocking	g agreements through which distributors/manufacturers maintain supply warehouses in close proximity to this	s facility.							
		Explain:									
	Со	mments:									
			BUSINESS CONFIDENTIAL - Per Section 705(d) of the Defense Production Act								

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Section 6c: Materials &	Equipment (continued)					
From the list below in	dentify how many of each typ	e of equipment th	is facility has. Th	en, estimate	e overall aver	rage age, and indicate your primary concern about continued/future use of this equipment
	Equipment	Number of Functioning Units On Site	Estimated Average Age (in years)	Primary	Concern	Explain
Photo film processin					A	
Photo resist applicat					<u> </u>	
Photo resist exposur					ailability	
Photo resist exposur					st to replace ne to replace	
Photo resist exposur					gradeability	
Develop etch & strip				Ser	vice	
Automatic optical ins					are parts	
Inner layer treatment	t & layup			Oth Nor		
Lamination				INOI	ile .	₽
Drilling - mechanical						
A. Drilling - laser						
Desmear						
Electroless copper						
Electrolytic copper						
Chemical cleaning						
Solder mask						
Final finish						
Legend print						
Routing						
Electrical testing						
Quality control meas	urement					
Via fill						
Scoring						
Other	(specify here)					
Other	(specify here)					
Other	(specify here)					
				U.S.	Non-U.S.	Explanation
B. Has this facility had	trouble obtaining parts for U.S	S. or non-U.S. equ	ipment?			
Has this facility had	trouble obtaining service on L	J.S. or non-U.S. e	quipment?			
Are there bare circui	t board products that this faci	ility is unable to m	anufacture due		Explain:	
C. to the limitations of in	nstalled equipment? you anticipate having difficult	ay obtaining now o	quipment for		Explain.	
manufacturing tin-lea	ad bare circuit boards?	y obtaining new e	quipinient ioi		Explain:	
Comments:						
		BUSINE	SS CONFIDENT	ΔI - Per Se	ection 705(d)	) of the Defense Production Act

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Sec	tion	6d: Mater	ials & Equipment (c	ontinued)							
	Betv	veen 2012		cility encounter prod		t are suspected or confirmed to be attributed		Confirmed Suspected Both			
			tify the types of circu	it board materials th	at were suspec	ted or confirmed to be counterfeit products and	d explain the	No			
A.		Prepreg	ı	K	Explain:						
		Laminat	te	Confirmed Suspected	Explain:						
		Solderm	nask	Both No	Explain:						
		Other	(specify here)		Explain:						
			ity buy materials for t or its authorized distr		are circuit board	ds from sources other than the original					
		If so, what practices do you regularly use to verify that the materials are genuine and perform to specifications?									
		Systema	atic testing of invento	ry							
B.		Confirm	production lots and p	production dates wit	h the original m	anufacturer					
		Check a	authenticity of standa	ds organization cert	tification labels/	trademarks					
		Other			(specify her	e)					
		Other			(specify her	e)					
		Comr	ments:								
			BUSINESS	CONFIDENTIAL - F	er Section 705	(d) of the Defense Production Act					

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Section 7: Sales								
Provide this facility's sales information for the 2012-2015 to U.S. and non-U	.S. customers.							
Note: "U.S." means U.S. domestic sales; "Non-U.S." means export sales from Government sales include both direct and indirect sales to government cust	omers. All sal	es with governme	nt end uses sho	uld be reported as	s government sa	Div	cility ision/Business rporate/Whole	
	of Sales Data						Calendar Y	'ear
Repo	rting Schedule	<b>)</b> :	December 6 T	haveands and	242.000.00	mean immed \$40	Fiscal Year	
	2	012		housands, e.g. \$	•	014		2015
	U.S.	Non-U.S.	U.S.	Non-U.S.	U.S.	Non-U.S.	U.S.	Non-U.S.
A. Total Sales (in \$)								
Total Government Sales [as a % of line A]								
B All Circuit Board-Related Sales - including design, manufacture, and assembly (in \$)								
All Circuit Board-Related Government Sales [as a % of line B]								
C Bare Circuit Board Manufacturing Sales - excluding design and assembly (in \$)								
Bare Circuit Board Government Sales [as a % of line C]								
Comments:		·						
BUSINESS C	ONFIDENTIAL	L - Per Section 70	05(d) of the Def	ense Production	Act			

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Section 8: Financials					
Provide the following financial line items for you	ur facility/organizat	ion below.			
ÿ ,	, ,				
Note: Facility level data is preferred. If you do r	not keep this inform	nation at a location	level, provide data	a at the closest	
evel available.					Facility Division/Business Unit
Source of Income Statement Items:			$\leftarrow$		Corporate/Whole Organization
Reporting Schedule:			$\leftarrow$		
	Record \$ in T	housands, e.g. \$1	12.000.00 = surve	v input of \$12	Calendar Year Fiscal Year
Income Statement (Select Line Items)	2012	2013	2014	2015	i iscai i cai
A. Net Sales (and other revenue)					
B. Cost of Goods Sold					
C. Total Operating Income (Loss)					
D. Earnings Before Interest and Taxes					
E. Net Income					Facility
Source of Balance Sheet Items:			$\leftarrow$		Division/Business Unit Corporate/Whole Organizatio
Reporting Schedule:			$\leftarrow$		
Balance Sheet (Select Line Items)	Record \$ in T	y input of \$12	Calendar Year Fiscal Year		
balance Sheet (Select Line items)	2012	2013	2014	2015	rioda rodi
A. Cash					
3. Inventories					
C. Total Current Assets					
D. Total Assets					
E. Total Current Liabilities					
F. Total Liabilities					
G. Retained Earnings					
H. Total Owner's Equity					
Note: Total Assets must equal Total Liabilities p	plus Total Owner's	Equity			
Comments:					
BUSINESS CONFIDENTIAL	- Per Section 705	(d) of the Defense	e Production Act		

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Sec	tion	9a: Research & Development					
A.	Doe	es this facility/organization conduct research and development (R&D)?		If No,	proceed to Sec	ction 10.	
		tion B, record this facility's total dollar R&D expenditure and type of R&D expenditure tion C, identify this facility's R&D funding sources, by percent of total R&D dollars sources.		ears 2012 to 2015.			
Note	e: Fa	acility level data is preferred. If you do not keep this information at a facility level, prov	vide data at the cl	osest level availabl	le.	Facility Division/Business U	
		Source of R&D Data:			Z	Corporate/Whole Or	rganization
		Reporting Schedule:				K	0-111
				「housands, e.g. \$´			Calendar Yea Fiscal Year
			2012	2013	2014	2015	i iscai i eai
	1	Total R&D Expenditures					
	2	Basic Research (as a percent of B1)					
B.	3	Applied Research (as a percent of B1)					
В.	4	Product/Process Development (as a percent of B1)					
	5	Total of 2, 3, and 4 (must equal 100%)	0%	0%	0%	0%	1
	6	Bare Circuit Board R&D Expenditures (as a percent of B1)					]
	7	Defense-Related Bare Circuit Board R&D Expenditures (as a percent of B1)					
			Record \$ in T	Thousands, e.g. \$	12,000.00 = sui	rvey input of \$12	†
			2012	2013	2014	2015	
		Total R&D Funding Sources					
		Internal/Self-Funded/IRAD (as a percent of C1)					]
C.		Total Federal Government (as a percent of C1)					
Ŭ.		Total State and Local Government (as a percent of C1)					_
		Universities - Public and Private (as a percent of C1)					_
		U.S. Industry, Venture Capital, Non-Profit (as a percent of C1)					4
		Non-U.S. Investors (as a percent of C1)					1
	8	Other (specify here)					1
		Comments:					
		BUSINESS CONFIDENTIAL - Per Section 705(d) of	of the Defense Pr	roduction Act			

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Sec	tion 9b: Rese	arch & Development (continu	ued)								
	Identify this fa	acility/organization's anticipated	I top R&D prioritie	es over the next five y	rears and provide a brief explanation.						
		Priority	Ultra smooth copper foil		Description						
A.	1	Z	Development of very thi Enhanced solid copper	n unsupported dielectrics via fill methods							
Λ.	2		Sub-10 micrometer photophotophotophotophotophotophotophot								
	3		Stretchable/wearable ele	ectronics ctive/passive device methods							
	5		Direct IC die-on-board u Other	ltra high density interconnects							
		ey factors driving this facility's in	nvestment in rese	earch and developme	nt and explain how these factors shape	this facility's research and					
	development projects.										
	Factor -Yes/No- Explain										
В.		petitive advantage									
٥.	Customer req	·									
	Industry road										
	Other	(specify here)									
	Other	(specify here)									
	Other	(specify here)	100								
C.	defense spen		R&D expenditures	adversely impacted	by reductions in U.S. Government						
Ο.	Explain:										
	Are there spe	cific R&D areas related to bare	circuit board ma	nufacturing that DOD	could support to improve board perform	nance?					
D.	Explain:					,					
	What advance requirements		chnologies shoul	d DOD support in ord	er to better enable manufacturers to med	et future national security					
E.	1	<b>A</b>	Explain:								
	2	$\int$	Explain:								
	3		Explain:								
		Comments									
		BUSINESS	CONFIDENTIAL	- Per Section 705(d	) of the Defense Production Act						

Ultra smooth copper foil
Development of very thin unsupported dielectrics
Enhanced solid copper via fill methods
Sub-10 micrometer photoresists, etchants
Printed electronics (additive, 3-D, etc.)
Stretchable/wearable electronics
Advanced embedded active/passive device methods
Direct IC die-on-board ultra high density interconnects

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Section 10: Capital Expenditures					l .
Record this facility's capital expenditures corresponding to the select	categories below.				
Note: Facility level data is professed. If you do not know this informati	on at a location lave		a alaasat laval avai	Facility	<b>.</b>
Note: Facility level data is preferred. If you do not keep this information	on at a location leve	i, provide data at th	e ciosest ievei avai	Division/Busines  Corporate/Whole	ss Unit e Organization
Source of Capital Expenditure Data:					
Capital Expenditure Reporting Schedule:					Calendar Ye
Capital Expenditure Category	Record \$ in	Thousands, e.g. \$	12,000.00 = survey	input of \$12	Fiscal Year
Suprial Exponential Subsection	2012	2013	2014	2015	
A Total Capital Expenditures					
1 Machinery, Equipment, and Vehicles [as a % of A]					
2 IT, Computers, Software [as a % of A]					
3 Land, Buildings, and Leasehold Improvements [as a % of A]					
4 Other (specify)					
5 Other (specify)					
Lines 1 through 5 must total 100%	0%	0%	0%	0%	
Bare circuit board-related capital expenditures					
[as a % of A]					
From 2012-2015, were your organization's bare circuit board-related	ted capital expenditu	ures adversely			
impacted by reductions in U.S. Government defense spending?					
Explain:					
Identify your facility/organization's anticipated top bare circuit boa	rd-related capital ex	penditure priorities	over the next five ye	ears and provide a	
brief explanation.	·		·	•	
Priority		Desc	ription		
	<u>L</u>				
3 Expanded facility Equipment for new technologies					
4 Equipment for existing technologies					
5 IT/computers/software Other					
Comments:					
RUSINESS CONFIDENTIAL - Per Sc	ootion 705(d) of the	Dofonco Broducti	ion Act		

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Sec	ction 11a: Workforce							
	cord the total number of full time equivale ployees that perform the occupations ind		sed operations for	the 2012-2015 p	period. Then, es	imate the percer	ntage of these	
No	te: Facility level data is preferred. If you d	lo not keep this information at a loca	tion level, provide o	data at the close	est level available		,	Facility Division/Business Unit
	Source of	Workforce Data:				-		Corporate/Whole Organization
	Repor	ting Schedule:					_	
				2012	2013	2014	2015_	Calendar Year
	1 Circuit Board-Related Full Time Equi	ivalent (FTE) Employees						Fiscal Year
	a Administrative, Management, &							
	b Engineers, Scientists, and R&D							
	c Facility & Maintenance Staff [as							
	d Information Technology Profess							
Α	e Marketing & Sales [as a % of lin							
	f Production Line Workers [as a 9	% of line 1]						
		rol, and Support Technicians [as a	% of line 1]					1
	h Other	(specify here)						1
	i Other	(specify here)						1
	Lines a through i must total 100%			0%	0%	0%	0%	
	Does this facility have difficulty hiring and	d/or retaining any types of employee	es?					
	If yes, identify which occupations, type of	of difficulty, and provide an explanation						
	Occupation	Difficulty			Explanation			
	Chemist	- A						
	Chemical Engineer	'						
	Electrical Engineer							
	Mechanical Engineer	Hiring						
	Industrial Engineer	Retaining						
	Safety Engineer	Both						
В	Graphic Arts Engineer	No						
	Process Engineer							
	Product Engineer							
	CAM Software - Job Tooling Tech							
	Imaging Tech							
	Silk Screening Tech							
	Plating Tech Electrical Testing Tech							1
	Mechanical Drilling Tech							1
	Laser Drilling Tech							1
	Testing Tech							1
	Other (specify here)							1
	Identify the key workforce issues you an	ticinate in the next five years						
	· · ·	· · · · · · · · · · · · · · · · · · ·						1
	Issue	-Yes/No-			Explanation			1
	Finding U.S. citizens							1
	Finding qualified workers							1
С	Finding experienced workers							1
ľ	Finding workers able to get security clear	irances						1
	Attracting workers to location							1
	Significant portion of workforce retiring							1
	Employee turnover							1
	Other (specify here)							1
	Other (specify here)							1
	Comments:							
1	BUS	SINESS CONFIDENTIAL - Per Sec	tion 705(d) of the I	Defense Produ	ction Act			

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	n 11b: Workforce	e (continued)								
Wh	What percentage of this facility's technical staff do you expect to retire within the next five years?									
A. Wh	nat percentage of									
Exp	plain:									
Fire	st, estimate the to	otal number of employees you have wi	th each level of work ex	xperience and estimate th	e percentage that are	U.S. citizens.				
The	en for each techn	nical role, estimate the number of emr	Novees you have with e	each level of work experies	nce					
11	nen, for each technical role, estimate the number of employees you have with each level of work experience.  Applicable Working Experience									
			Over 20 Years	11-20 Years	6-10 Years	Five or Fewer Years				
	= .	# of Employees								
	All Employees	% U.S. Citizens								
		ng is permitted for this section. For exbe included in both lines.  Experience:	Over 20 Years # of Employees	11-20 Years # of Employees	6-10 Years # of Employees	Five or Fewer Years # of Employees				
Ch	nemist		# OI EIIIpioyees	# Of Employees	# OI Employees	# Of Employees				
	nemical Engineer									
	ectrical Engineer									
	echanical Enginee	r								
	dustrial Engineer									
	fety Engineer									
	aphic Arts Engine	er								
Pro	ocess Engineer									
Pro	oduct Engineer									
	AM Software - Job	Tooling Tech								
	aging Tech									
	k Screening Tech									
	ating Tech									
	ectrical Testing Te									
	echanical Drilling T	Гесh								
	ser Drilling Tech			_						
	sting Tech	( '' )								
Otr	her	(specify here)								
(	Comments:									
		BUSINESS CONFIDE	NTIAL - Per Section 7	05(d) of the Defense Pro	oduction Act					

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Sec	tion	12a: Compet	titive Factors					None		
٨	Wha	at is the prima	ry, if any, significant change in c	operations that is expe	ected at this facility in t	he next five years?	<del></del>	Expansion  Modernization  Contraction  Potential Closure		
Α.	Explain:									
		Have recent changes in environmental control regulations adversely affected this facility's capability to compete against circuit board manufacturers in other countries?								
	1	Explain:								
		Will environm	nental regulations force this facili	ity to cease manufact	uring tin-lead circuit bo	pards?				
B.	2		year is this facility expected to ucing tin-lead circuit boards?		Comments:					
	3		ental regulations cause this facil u might otherwise consider optir		antities of circuit board	d manufacturing materials in inventor	у			
	3	Explain:								
	Indi	cate whether t	the following factors affect this fa	acility's interest in US	G business.					
	Factor			Reduce Interest in USG Business	May Cause Facility to Stop Producing for USG	Ex	xplain			
	Paperwork/Requirements			1	7					
C.	Slow Payment			"	//					
		all Production								
	Insufficient Profit Margin			Yes						
		equent Orders		No Not App	blicable					
		e-off orders	rty Protection							
	Othe		(specify here)							
			D requirements to use MIL-PRF-	31032 standards affe	ct your costs relative t	o other existing standards?				
	IIIGIN	Sale now Bol	o requirements to use with 1 re		or your oosis rolative t	o other existing standards:				
				Estimated Change	Estimated Change	r.	lain			
				Relative to MIL-P- 50884C	Relative to IPC-6012 Class 3	Ε)	xplain			
D.	Pero	_	t change in fixed costs per slash							
		centage chang ntenance	ge in recurring costs for							
		centage chang pliance	ge in administrative cost of							
Comments:										
			BUSINE	SS CONFIDENTIAL	- Per Section 705(d)	of the Defense Production Act				

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Sec	tion 12b: Co	ompetitive Factors (continued)						
		at extent is this facility's continued ability to manufacture bare circuit boards for USG customers dependent on the viability of your commercial board business?  Not at a Somew Modera						
	Explain					Significantly Not Applicable		
	To what ext business?	ent is this facility's continued ability to manufacture bare	circuit boards for commer	cial customers dependent on the viability of y	your USG			
A.	Explain							
		-on-investment (ROI) associated with this facility's DEFE irements and business risk?	NSE-RELATED bare circ	uit board manufacturing business sufficient r	relative to			
	Is the return	r-on-investment (ROI) associated with this facility's COM as and business risk?	MERCIAL bare circuit boa	ard manufacturing business sufficient relative	to capital			
	Explain							
	What level of	of overall industry consolidation do you expect to occur in	the U.S. bare circuit boa	rd industry in the next five years?	_	None Minimal Moderate		
В.	What two ke	ey factors do you see driving such a consolidation?	Improved production efficiency C Excess production capacity N Diminishing commercial orders SI	Major				
	Explain:		Increased foreign competition Larger companies possess market advantages Other					
	What level	level of foreign acquisition of U.S. bare circuit board manufacturers do you expect in the next five years?						
	Explain:				,	Moderate Major		
	Which of the	e following impacts do you anticipate from consolidation	in the number of U.S. bare	e circuit board manufacturing facilities?				
		Impact	-Yes/No-	Expl	lain			
	Fewer U.S.	materials manufacturers						
	Greater dep	endence on non-U.S. materials						
	Higher mate	erial costs						
C.	Pricing adva	antage for larger board manufacturers						
	Small comp	anies less able to compete						
	Reduced do	mestic board capability						
	Shrinkage ii	n manufacturing workforce						
	Increased n	narket share for non-U.S. companies						
	Higher price	s for bare board customers						
	Other							
	Other							
С	omments:							
		BUSINESS CONF	IDENTIAL - Per Section	705(d) of the Defense Production Act				

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Sect	ion 12c: Co	mpetitive Factors (continued)							
	What impact would each of the following potential USG actions have on your business?								
		Action	Expected Impact on Organization	Explanation					
	Increased funding of targeted bare circuit board manufacturing technology R&D		K						
	DOD requirement that electronic systems (not ITAR controlled) use circuit boards made in manufacturing facilities located in the U.S.  DOD adds circuit board laminate and related materials to the Defense National Stockpile		Benefit	]					
$\Delta$			No Change Harm Unclear Effect						
		ement that circuit boards produced for critical systems be ad with laminate and related materials made in the U.S.		1					
		ement for designated types of defense systems to use bare s manufactured in the U.S. by certified "trusted" suppliers							
	DOD requirement that bare circuit board manufacturers of products for designated defense systems be registered on the Qualified Manufacturers List (QML) and/or Qualified Products List (QPL)								
	Other	(specify here)							
	Other	(specify here)							
Co	omments:								
	BUSINESS CONFIDENTIAL - Per Section 705(d) of the Defense Production Act								

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	Does your organization's internal network connect to the Internet?				l Network o-down)		
В.	Indicate who is responsible for your organization's internal IT netwo		K				
٥.	Indicate who is responsible for your organization's external IT netwo						
	Does this facility have defined, structured methods for actively proted definitions)?	ecting the following	types of Commerci	ally Sensitive Inform	nation (see		
	Commercially Sensitive Information (CSI) Type	-Yes/No-		Explanation			
	Customer/client information						
	Financial information and records				Internal IT Department a provider(s)		
	Human resources information/employee data				Internal IT Department and U.S. and non-U external provider(s)  Only U.S. external provider(s)		
	Information subject to export control regulations (EAR and/or ITAR)				Only non-U.S. external   U.S. and non-U.S. exter   Not Applicable	provider(s)	
C.	Intellectual property related information				тест пррпосьте		
	Internal communications including negotiation points, merger and acquisition plans, and/or corporate strategy						
	Manufacturing and production line information						
	Patent and trademark information						
	Regulatory/compliance information						
	Research and development (R&D) related information						
	Supply chain and sourcing information						
C	omments:						
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Section	1 13b: Cyber Se	ecurity (continued)				
A.	Have recent cyl	ber incidents across the marketplace ca	used your	organization to increas	se its information security budget?	
		ercentage of your organization's commer	rcially sensitive information that		External Cloud Service Providers	
В.	is stored with:				External Data Storage Providers	
	, ,	nization restrict or prohibit your external nation outside of the U.S.?	cloud serv	ice or external data st	orage provider(s) from storing commercially	
	Indicate the lev	el of impact each of the following types	of events a	ttributed to malicious	cyber activity has had on this facility since 2012.	
		Event	Impact Le	vel	Explanation	
		and lost productivity because of stems performance delays	7			
	Disruption to no availability prob	ormal operations because of system olems	.,			
	Damage or the	ft of IT assets and infrastructure	None Minim	al		
	Incurred cost of damage assessment and remediation		Mode Major			
	Business interruption					
	Exfiltration of CSI data					
C.	Theft of personnel information					
	Damage to software and/or source code					
	Theft of software and/or source code					
	Damage to company production capabilities or systems					
	Destruction of information asset					
	Reputation loss	s, market share, and brand damages				
	Other	(specify here)				
	Other	(specify here)				
	Other	(specify here)				
(CyWat	ch). Field office ch@ic.fbi.gov. W	contacts can be identified at <a href="http://www.">http://www</a>	.fbi.gov/cor	ntact-us/field. CyWatcl e the date, time, locat	vity to their local FBI field office or the FBI's 24/7 on can be contacted by phone at 855-292-3937 or eiton, type of activity, number of people, and type of at of contact.	e-mail at
С	omments:					
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Sec		enges and Outreach							
		sues that have or are expected to impact this fact	•						
	In column A, identify all issues that currently are affecting your business in ar								
	In column B, rank your top five issues (one being the most important) by selecting numbers one through five, using each rank exactly once.								
	In column C, provide an explanation for the relevant issues.				0				
		Type of leave		Α	B Bank Tan	C			
	Type of Issue			Impact	Rank Top	Explanation			
	Aging equipme	Aging equipment, facilities, or infrastructure			3				
	Aging workforce			<u> </u>	<u> </u>				
	Competition - domestic			<del>-                                    </del>	1				
	Competition - foreign								
		Competition - foreign Counterfeit parts			1				
	Cyber security			Current Future	2				
		I regulations/remediation - domestic		Both	3				
	Environmenta	I regulations/remediation - foreign		No	4				
	Export control	s/ITAR & EAR			5				
		cquisition process							
Α.		ourchasing volatility							
		egulatory burden							
	Healthcare co								
		fety regulations							
		pperty/patent infringement							
	Labor availabi								
	Material input								
	Obsolescence								
	Pension costs								
		Proximity to customers							
		Proximity to suppliers							
		Qualifications/certifications							
		ality of material inputs							
		I&D costs							
		Reduction in commercial demand Reduction in USG demand							
	Taxes								
	Worker/skills r	etention							
	Other	(specify here)					-		
			ervices availa	hle to assis	st vour orga	nization to better compete in the global marketplace. If your	organization		
						erest below. The Commerce Department will follow-up with y			
		egarding your selections.	arris, sciect ti	ic specific e	arcas or inte	crest below. The commerce bepartment will follow-up with y	oui		
	Continuous Im			1					
		•		Market Ex	pansion/Bu	siness Growth			
	Lean Manufac	auring							
	Cyber Security	y		Product Design					
	Design for Ass	sembly		Prototyping					
_		<u> </u>		• • • • • • • • • • • • • • • • • • • •					
B.	Design for Ma	nufacturability		Quality Ma	anagement	and Control			
				•					
	Energy and Er	nvironmentally Conscious Manufacturing				ration Research (SBIR) and Small Business Technology			
	ziioigy and zi			Transfer (	STTR) cont	racts			
	Export Assista	ance		Supply Ch	nain Optimiz	ration			
	Export Assiste			оцрріў Оп	iaiii Optiiiiiz	Lation			
	Export Licensi	ing (ITAR/EAR)		Technolog	gy Accelera	tion	1 7		
	Export Licerisi	ing (ITAIVEAIX)		recimolog	gy Acceleia				
	Covernment F	Procurement Guidelines		\/ondor/M	otorial Cour	oing			
	Government F	Todardinent Guidellines		v en luoi/ivi	aterial Sour	ong			
	Other	(specify here)		Other		(specify here)			
	Other	(specify fiere)		Other		(specify field)			
	Comments:								
	Comments.								
1		BUSINESS CONFIDE	NTIAL - Per	Section 70	5(d) of the	Defense Production Act			

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Section 15: Certification					
The undersigned certifies that the information herein sup	plied in response to this questionnaire is complete and correct to the best of his/her				
knowledge. It is a criminal offense to willfully make a fals	knowledge. It is a criminal offense to willfully make a false statement or representation to any department or agency of the United States				
Government as to any matter within its jurisdiction (18 U.					
Once this survey is complete, submit it via e-mail to: prin	ntedcircuitboards@bis.doc.gov. Be sure to retain a copy for your records and to facilitate any				
necessary edits or clarifications.					
Facility Name					
Facility Name					
Organization Name					
Organization's Internet Address					
Name of Authorizing Official					
Title of Authorizing Official					
E-mail Address					
Phone Number and Extension					
Date Certified					
in the box below, provide any additional comments or an	y other information you wish to include regarding this survey assessment.				
Llaw many hours did it take to complete this survey?					
How many hours did it take to complete this survey?					
DI ISINESS CONFIDEN	ITIAL - Per Section 705(d) of the Defense Production Act				